

TECHNICAL SPECIFICATIONS B9400

B9000 SERIES - HOLLOW CORE DOORS WOOD

For ultra intensive usage (indoor only)



Mill Option (MO)
Compatible Edge (CE) /
Matching Edge (ME)

Specifications	Description
Size :	Maximum: 1 219 mm x 3048 mm (48 "x 120"). Up to 8' x 12' on request for oversized.
Thickness :	35 mm (1 3/8"), 44 mm (1-3/4 "). Others on request.
Stiles :	22 mm (7/8") of hard wood (MO,CE ou ME) glued to 83 mm (3-1/4") of LSL (Laminated Strand Lumber) or clear finger jointed pine. (Total : 105 mm (4-1/8)). Other on request.
Lock Block :	Integrated.
Rails :	83 mm (3-1/4") of low density wood, finger jointed knotty or clear pine or LSL. Other on request.
Core :	Hollow core of 120 mm (4 3/4") at manufacturer's choice. Available NAUF.
Faces :	Plywood (choice of species, 2 ply only), hardboard panel or plastic laminate bonded to rigid crossband. Available NAUF.
Adhesive :	Type 1, fully weatherproof; PVA polyvinyl acetate (NAUF); VOC < 14.98 g/L.
Options :	<p>Custom doors on request. (Mid-rails if more than 2438mm 96")</p> <p>Bifolds doors, sliding doors, retractable (pocket doors).</p> <p>Blocking for openings, different kind of hardware, etc...</p> <p>Doors with low VOC primer.</p> <p>Stiles and rails with primer or sealed.</p> <p>Individual identification (tag).</p> <p>Delivery by floor.</p>
Finish :	<p>Clear varnish, stain, opaque paint or primer only. The top and bottom are sealed.</p> <p>Development of custom colors.</p>
LEED	Boccam attests that these models of particleboard core doors contribute to industry programs such as LEED ® , Green Globes and others, contact us!
Standard :	ANSI/WDMA I.S. 1A – 2013 ; CAN/CSA 0132.2 Series-90(R1998) AWI/AWMAC WI 2nd Edition, October 1, 2014
Warranty :	Covered by a limited warranty of 5 years against manufacturing defects. Optional limited lifetime warranty on request.

Please contact us for more details on our warranty.

Note : The stiles and rails dimensions are untrimmed. These dimensions will vary according to the fit of the finished dimensions.
For more information, consult the Technical Data Chart.