

TECHNICAL SPECIFICATIONS B9400

B9000 SERIES - HOLLOW CORE DOORS WOOD

For ultra intensive usage (indoor only)



Mill Option (MO)
Compatible Edge (CE) /
Matching Edge (ME)

Specifications	Description
Size :	Maximum: 1 219 mm x 3048 mm (48 "x 120").
Thickness :	44 mm (1-3/4 "). Others on request.
Stiles :	22 mm (7/8") of hard wood (MO,CE ou ME) glued to 83 mm (3-1/4") of LSL (Laminated Strand Lumber) or clear finger jointed pine. (Total : 105 mm (4-1/8))
Lock Block :	Integrated.
Rails :	83 mm (3-1/4") of low density wood, finger jointed knotty or clear pine or LSL
Core :	Hollow core of 120 mm (4 3/4") at manufacturer's choice. Available NAUF/FSC.
Faces :	Plywood (choice of species, 2 ply only), hardboard panel or plastic laminate bonded to rigid crossband. Available FSC, NAUF and NAUF/FSC.
Adhesive :	Type 2, fully weatherproof; PVA polyvinyl acetate (NAUF); VOC < 14.98 g/L.
Options :	Custom doors on request. (Mid-rails if more than 2438mm 96") Bifolds doors, sliding doors, retractable (pocket doors). Blocking for openings, different kind of hardware, etc... Doors with low VOC primer. Stiles and rails with primer or sealed. Individual identification (tag). Delivery by floor.
Finish :	Clear varnish, stain, opaque paint or primer only. The top and bottom are sealed. Development of custom colors.
LEED	Boccam attests that these models of particleboard core doors contribute to industry programs such as LEED ® , Green Globes and others, contact us!
Standard :	ANSI/WDMA I.S. 1A – 2013 ; CAN/CSA 0132.2 Series-90(R1998) AWI/AWMAC WI 2nd Edition, October 1, 2014
Warranty :	Covered by a limited warranty of 3 years against manufacturing defects. Please contact us for more details on our warranty.

Note : The stiles and rails dimensions are untrimmed. These dimensions will vary according to the fit of the finished dimensions.
For more information, consult the Technical Data Chart.