

DOORS MACHINING CHART



TYPE OF MACHINING		RESIDENTIAL		ARCHITECTURAL	
		1-3/8"	1-3/4"	1-3/8"	1-3/4"
1	2 hinges 3" x 3" X 0.090", 5/8" radius	ALL	ALL	NR	NR
2	2 hinges 3.5" x 3.5" X 0.090", 5/8 radius	ALL	ALL	NR	9000
3	3 hinges 3" x 3" X 0.090", 5/8" radius	ALL	ALL	9000	9000
4	3 hinges 3.5" x 3.5" X 0.090", 5/8' radius	ALL	ALL	4000, 8000, 9000	9000
5	3 hinges 4- 1/2" x 4" X 0.134" square corner	NR	ALL	NR	ALL
6	4 hinges 4- 1/2" x 4" X 0.134" square corner (for Dutch doors or > 7')	NO	ALL	NR	ALL
7	Extra for 1 additional hinge or for > 8' door	ALL	ALL	4000, 8000, 9000	ALL
8	Extra If extra hinge location and/or non-standard location	ALL	ALL	4000, 8000, 9000	ALL
9	Extra if irregular thickness/dimension of hinges (standard 0.134 ")	ALL	ALL	4000, 8000, 9000	ALL
10	1 cylindrical lock 2-1/8" x 2-3/4" back set Square bolt of 1" x 2-1/4"	ALL	ALL	4000, 8000, 9000	ALL
11	1 cylindrical lock 2-1/8" x 2-3/4" back set 1 dead lock 2-1/8" x 2-3/4" back set Square bolt of 1" x 2-1/4"	ALL	ALL	4000, 8000, 9000	ALL
12	Extra if non standard 2-3/4" Back set.	ALL	ALL	4000, 8000, 9000	ALL
13	2 fonction holes for lever lock	ALL	ALL	4000, 8000, 9000	ALL
14	1 standard mortise lock Without function holes	NO	NO	4000, 8000, 9000	ALL
15	1 standard mortise lock With function holes	NA	NA	4000, 8000	ALL

Legend: NR =Not Recommended; NA = Not Available

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		1-3/8"	1-3/4"	1-3/8"	1-3/4"
16	2 concealed flush bolts type 401-12 1 strike (specified the C/C and the type)	ALL	ALL	4000, 8000, 9000	ALL
17	Pivot	ALL	ALL	4000, 8000, 9000	ALL
18	Set of concealed pivot	ALL	ALL	4000, 8000, 9000	ALL
19	Panic Bar 2 input and 2 output holes	NR	ALL	NR	ALL
20	Mortise panic bar	NR	ALL	NR	ALL
21	Panic bar with concealed vertical rod	NR	ALL	NR	ALL
22	Automatic door drop bottom groove (50K, MHD)	NR	ALL	ALL	ALL
23	Concealed overhead stop	NR	ALL	NR	ALL
24	Roller catcher or roller latch	ALL	ALL	4000, 8000, 9000	ALL
25	Flush pull for sliding doors	ALL	ALL	4000, 8000, 9000	ALL
26	Machining for 2 panels bifold doors (Type CF-115 Crowder)	ALL	ALL	4000, 8000, 9000	ALL
27	1 viewer or peephole	NR	ALL	NR	ALL
28	Wood astragal machining	ALL	ALL	4000, 8000, 9000	ALL
29	Hardware installation such as hinges, flush bolt, roller latch, latch etc...	ALL	ALL	4000, 8000, 9000	ALL
30	Extra for lead lined doors	NA	NA	NR	8000
31	Extra for dutch doors	NR	ALL	4000, 8000	ALL

Legend: NR =Not Recommended; NA = Not Available