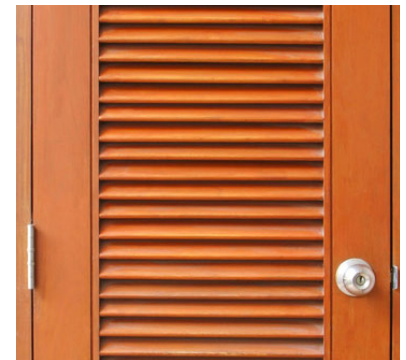


## TECHNICAL SPECIFICATIONS BC 4400 SERIES (CALIFORNIAN)

### SOLID WOOD CORE DOORS

For regular usage (indoor only)



Mill Option (MO)  
Compatible (CE)  
Matching (ME)

| Specifications        | Description  |
|-----------------------|--|
| <b>Size :</b>         | Maximum: 1 219 mm x 2438 mm (48 "x 96"). Other on request.   |
| <b>Thickness :</b>    | 35 mm (1-3/8 " ), 44 mm (1-3/4 " ). Other on request.  |
| <b>Stiles :</b>       | 114 mm (4 1/2 " ) of low density wood, finger jointed clear pine (MO).   |
| <b>Top Rails :</b>    | 114 mm (4 1/2 " ) of low density wood, finger jointed clear pine (MO).   |
| <b>Mullions :</b>     | 114 mm (4 1/2 " ) of low density wood, finger jointed clear pine (MO). Square.   |
| <b>Bottom Rails :</b> | 175 mm (6 7/8 " ) of low density wood, finger jointed clear pine (MO).   |
| <b>Core :</b>         | Solid low-density kiln-dried wood, random joints assembly (finger jointed clear pine). Available NAUF/FSC.   |
| <b>Adhesive :</b>     | Type 2, fully weatherproof; PVA polyvinyl acetate (NAUF); VOC < 14.98 g/L.   |
| <b>Options :</b>      | Contact us for more details on machining restrictions (opening, etc...).<br>Custom and oversized doors on request.<br>Wider stiles of 140 mm (5 1/2" ) for commercial usage.<br>Other wood species on request (birch, oak, walnut, mahogany...)<br>Bifold doors, sliding doors, retractable (pocket doors).<br>Doors with low VOC primer.<br>Stiles and rails with primer or sealed.<br>Individual identification (tag).<br>Delivery by floor. |
| <b>Finish :</b>       | Unfinished or primed only. The top and bottom are sealed.  |
| <b>LEED</b>           | Boccam attests that these models of solid wood core doors contribute to industry programs such as LEED ® , Green Globes and others, contact us!  |
| <b>Standard :</b>     | ANSI/WDMA I.S. 1 A-2013 ; CAN/CSA 0132.2 Series-90(R1998)<br>AWI/AWMAC WI 2nd Edition, October 1, 2014   |
| <b>Warranty :</b>     | Covered by a limited warranty of 1 year against manufacturing defects.<br>Please contact us for more details on our warranty.  |

Note : The stiles and rails dimensions are untrimmed. These dimensions will vary according to the fit of the finished dimensions.  
The rails dimension will vary depending on door size and amount/type of panels/ louver.  
For more information, consult the Technical Data Chart.  
Our standard base on a 3' x 7' door. (3070 standard)